

For adjustment of pad inks TP 287, the following products are available:

Thinner:	<input type="radio"/> Additive C	Extremely quick thinner, good solving power
	<input type="radio"/> VD 40	Quick, very strong solving power
	<input type="radio"/> Additive B	Quick thinner, good solving power
	<input checked="" type="radio"/> Additive A	Standard thinner
	<input type="radio"/> Additive U	Standard thinner, free of cyclohexanone
	<input type="radio"/> VD 60	Slow thinner
Retarder:	<input type="radio"/> TPD	Very slow retarder
	■= Preferred ○= If required	
Note:	For printing with thick and thin steel clichés sensitive to corrosion	
	<input type="radio"/> Additive A/00	Standard thinner with anti-corrosion additive
	<input type="radio"/> Additive B/00	Quick thinner with anti-corrosion additive

Depending on printing conditions, the products listed above can be mixed into the inks individually or as mixtures. Please note that depending on evaporation rate of the thinner/retarder used drying times may be longer.

Thinner/retarder should be mixed into the ink thoroughly using a mixer or agitator. In addition, inks should be stirred well prior to each processing to obtain a homogeneous dispersion of all ingredients.

ADDITIONAL AUXILIARY AGENTS

Application	Product	Addition in % by weight	Additional Information
Antistatic paste	LAB-N 111420	Max. 10%	Possibly slightly reduced gloss
Retarder paste	LAB-N 111420/VP	Max. 10%	Possibly slightly reduced gloss
Viscosity increase	Thickening powder	Max. 3%	Stir with mixer
Matting	Matting powder	Max. 5%	Stir with mixer
Flow agent	VM 1	1 - 5%	Do not overdose!

OVERPRINTING

Generally, it is not necessary to overprint TP 287 inks with varnish. Basically, overprinting to achieve an enhanced protection of ink layers is possible with TP 287/E50.

BRONZE COLOURS, MIXING OF BRONZE INKS

Bronze colours are available upon request.

Printers can mix bronzes themselves using bronze pastes B 75, B 76, B 77 and B 79 as well as bronze powder B 78-POWDER. For examples of colour shades please refer to our Bronze Colour Card.

These "B" bronze pastes and "B" bronze powder are mixed with bronze binder TP 287/B or varnish TP 287/E50 prior to processing.

Mixing ratios in parts by weight:

Gold bronze paste/powder	to	TP 287/B or TP 287/E50	=	1 : 3 - 4
Silver bronze paste	to	TP 287/B or TP 287/E50	=	1 : 4 - 6

Bronzes B 75 to B 79 are prone to oxidation (Exception B 78-POWDER). Therefore, they should be overprinted, e.g. with TP 287/E50. B bronzes are not recommended for long-term outdoor applications.

B 78-POWDER does not tend to oxidation. The pale copper shade will not darken with time. Colour of inks mixed with B 78-POWDER is similar to colour 78/AB as shown on our "bronze colour card".

Note: When overprinting bronze colours with varnish or other colour shades it is essential to carry out pre-tests to check intermediate adhesion of the ink layers (fingernail test, tape test). Possibly mixing ratio needs to be changed to a higher varnish ratio (between 10 – 30%).

DRYING

TP 287 pad printing inks dry physically, i.e. by evaporation of solvents.

Drying times below are only approximate as drying properties depend on various factors:

- Type and amount of thinners/retarders used.
- Thickness of printed ink layer (single print, multiple prints)
- Drying temperature.

Drying time is approx. 30 – 60 seconds at room temperature (20 – 25°). Drying time with heat application (e.g. hot air fan) and air circulation is about 10 - 20 seconds.

Complete drying may take up to 15 minutes, also depending on the substrate.

Resistance Tests

Resistances should not be checked before the prints are completely dry.

CLICHÉ

All commercial types of clichés (polymer, thin and thick steel, ceramic) are suitable for processing TP 287 inks.

Note: Standard shades 17, 50 and 51 cannot be used for closed ink systems with a magnet holder as they contain pigments with iron oxide content.

CLEANING

Clichés, ink pots and tools can be cleaned with our universal cleaning agents URS, URS 3 or thinner VD 40.

PACK SIZE

Pad printing inks TP 287 are delivered in 1 litre containers. Other pack sizes are available upon request.

SHELF LIFE

In closed original containers, TP 287 inks generally have a shelf life of 5 years from date of production.

For exact date of expiry, please refer to the label.

SAFETY DATA SHEETS

Read safety data sheet prior to processing

Safety data sheets comply with Regulation (EC) No. 1907/2006 (REACH), Appendix II.

CLASSIFICATION AND LABELLING

Hazard classification and labelling comply with Regulation (EC) No. 1272/2008 (CLP/GHS).

CONFORMITY

Coates Screen Inks GmbH does not use any of the substances or mixtures for the production of printing inks, which are banned according to the EUPIA (European Association of the Printing Inks Industry) exclusion policy.

Pad printing inks range TP 287 standard shades, C-MIX 2000 colour shades, standard, highly opaque standard colours (HD), process colours, silver, fluorescent colours and transparent colours comply with the requirements of toy standard „EN 71-3:2019 Safety of toys – Migration of certain elements (category III: scraped off material).

Further compliance confirmations are available upon request.

ADDITIONAL INFORMATION ABOUT OUR PRODUCTS

Product data sheets: Auxiliary Agents for Pad Printing HM

Brochures: Pad Printing Inks

Internet: Various technical articles are available for download on www.coates.de, section "SN-Online"

FOR COLOUR RANGES, PLEASE REFER TO NEXT PAGE.

COLOUR SHADES

C-MIX 2000 BASE COLOUR SHADES					
Mixing system for matching of PMS, HKS, RAL colours (on white substrates) Start formulations available in data base „Formula Management C-MIX 2000“ According to colour card C-MIX 2000					
primrose	TP 287/Y30	red	TP 287/R50	green	TP 287/G50
golden yellow	TP 287/Y50	magenta	TP 287/M50	black	TP 287/N50
orange	TP 287/O50	violet	TP 287/V50	white	TP 287/W50
scarlet	TP 287/R20	blue	TP 287/B50	varnish	TP 287/E50
STANDARD Colour Range (medium opacity)					
According to colour card STANDARD 1 for pad printing inks or TP 247/ TP 287... Availability of further standard shades upon request					
citric yellow	TP 287/10-NT-NEU	medium blue	TP 287/31-NT-NEU		
medium yellow	TP 287/11-NT-NEU	ultra marine	TP 287/32-NT-NEU		
dark yellow	TP 287/12-NT-NEU	dark blue	TP 287/33-NT-NEU		
light orange	TP 287/14-NT-NEU	light green	TP 287/40-NT-NEU		
orange	TP 287/15-NT-NEU	fir green	TP 287/41-NT-NEU		
light red	TP 287/20-NT-NEU	brilliant green	TP 287/42-NT-NEU		
bright red	TP 287/21-NT-NEU	light brown	TP 287/50-NT-NEU		
carmine red	TP 287/22-NT-NEU	white	TP 287/60-NT-NEU		
light blue	TP 287/30-NT-NEU	black	TP 287/65-NT-NEU		
STANDARD Colour Range HD (high opacity)					
According to colour card STANDARD HD for pad printing inks Availability of further standard HD shades upon request					
citric yellow, highly opaque	TP 287/10-HD-NT-NEU	bright red, highly opaque	TP 287/21-HD-NT-NEU		
medium yellow, highly opaque	TP 287/11-HD-NT-NEU	carmine red, highly opaque	TP 287/22-HD-NT-NEU		
dark yellow, highly opaque	TP 287/12-HD-NT-NEU	white, highly opaque	TP 287/60-HD-NT-NEU		
orange, highly opaque	TP 287/15-HD-NT-NEU	black, highly opaque	TP 287/65-HD-NT-NEU		
light red, highly opaque	TP 287/20-HD-NT-NEU				
SPECIAL PRODUCTS: Special Colour Shades, Varnishes, Pastes					
Information about availability upon request					
bronze binder	TP 287/B				
4 COLOUR PROCESS INKS (CMYK)					
According to colour card STANDARD 1 for pad printing inks or TP 247/ TP 287... Information about availability upon request					
Upon request					
AB – BRONZE INKS and MG – METAL GLOSS INKS					
According to Bronze Colour Card					
AB Bronze Inks			MG Metal Gloss Inks		
Upon request			Upon request		

Matching of PMS, RAL, NCS colours and special shades upon request. All above information refers to the colour shades listed in this product data sheet and other standard shades of this pad printing ink range. Information about availability of further standard shades upon request. In some individual cases the product characteristics of special colour shades and modifications of this ink type manufactured upon customer request may differ from the above properties.

The statements in our product and safety data sheets are based on our present experiences, however they are no assurance of product properties and do not justify a contractual legal relationship. We provide these details to inform customers about our products and their possible applications. However, on account of various factors influencing processing of our products it is absolutely essential to carry out printing trials under local production conditions. Choice of individual ink types and their suitability for the intended application is the sole and entire responsibility of the user. We do not assume any liability for any problems of technical or process-related nature. Any liability shall be limited to the value of the goods delivered by us and processed by the user.

All former product data sheets are no longer valid.

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