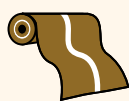




Libra™ Black RFU Base

RECOMMENDED PARAMETERS



Fabric Types

100% Polyester, Cotton and Poly/
Cotton blended fabrics



Mesh

Counts: 80-225t/in (34-90t/cm)
Tension: 18-35n/cm³



Squeegee

Medium: 70 or 60-90-60
Profile: sharp, square
Stroke: x2 stroke, medium speed
Angle: 10-15%



Stencil

Standard Emulsion
Off Contact: 1/16" (2mm)
Emulsion Over Mesh: 40 micron



Flash & Cure

Flash: 300°F(149°C) for 4 seconds
(on preheated pallets)
Cure: 60 seconds at 270°F(132°C)



Pigment Loading

Not recommended



Libra™ Additives

Libra™ Catalyst: 3-5%
Libra™ Retardant: 0.5-3%



Storage

Store in sealed containers
12 months from manufacture
>40F (5C) <77F (25C)



Clean Up

Standard plastisol cleaners





Health & Safety









SDS: www.polyone.com/resources/safety-data-sheets
or contact your local CSR

Libra™ Black RFU base is a medium viscosity opaque black ink with a creamy texture, excellent printability and a matte finish for your silicone printing needs. The ink is designed to maximize opacity, bring excellent coverage and extreme stretchability while maintaining a super-soft flexible hand.

HIGHLIGHTS

-  Matte finish
-  Extreme stretchability
-  Excellent coverage and opacity
-  Super-soft hand feel
-  Non-tacky hand


PRINTING TIPS

-  Use 3-5 parts Libra™ Silicone Catalyst and 0.5-3 parts Libra™ Silicone Retardant to 100 parts Libra™ Black RFU Base. Mix well and print. To prevent wastage only catalyze what is needed to print for 4 hours.
-  Use 86-225t/34-90t mesh screens for best performance.
-  Print with 1/16" or 2mm off contact.
-  Print two strokes to ensure the mesh is clear and you have a good ink deposit.
-  Flash between prints.
-  Clean the stencil area when stopped to prevent screen blockages.
-  Prints should be cured at 270°F /132°C for 60 seconds. Check the cure temp at the ink surface.
-  Test all prints for print durability before starting the production run.

COMPLIANCE

-  Non-PVC, non-phthalate
-  Visit www.polyone.com/zodiacinks/libra for more information

PRECAUTIONS

-  The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications