

Product description

SEFAR[®] PCF is a innovative, unique industrial pre-coated screen printing mesh. SEFAR[®] PCF consists of a Sefar high modulus screen printing mesh coated with a solvent resistant emulsion. SEFAR[®] PCF is specially developed for the production of top quality screen printing stencils, and for their subsequent use for the most challenging screen printing applications.

SEFAR® PCF FC (Fully coated)									
Mesh number	ltem code	Mesh count [/cm]	Mesh count [/inch]	Thread diameter nominal [µm]	Weave	Mesh widths/ Emulsion width [cm]	Mesh widths/ Emulsion width [cm]	Emulsion over mesh (EOM) [µm]	Emulsion type
180/460-27 Y PW	4AK0000000031012	180	460	27	1:1	158/142	62/56	3	Diazo UV polymer
180/460-27 Y PW	4AK000000031011	180	460	27	1:1	115/99	45/39	3	Diazo UV polymer
180/460-31 Y TW	4AK000000031019	180	460	31	2:2	158/142	62/56	4	Diazo UV polymer
180/460-31 Y TW	4AK000000031018	180	460	31	2:2	134/118	53/47	4	Diazo UV polymer
165/420-27 Y PW	4AK000000031008	165	420	27	1:1	158/142	62/56	4	Diazo UV polymer
165/420-31 Y PW	4AK000000031009	165	420	31	1:1	158/142	62/56	4	Diazo UV polymer
150/380-31 Y PW	4AK000000031007	150	380	31	1:1	158/142	62/56	7	Diazo UV polymer
150/380-31 Y PW	4AK000000031006	150	380	31	1:1	158/142	62/56	4	Diazo UV polymer
150/380-31 Y PW	4AK000000031020	150	380	31	1:1	136/120	53/47	4	Diazo UV polymer
150/380-31 Y PW	4AK000000031016	150	380	31	1:1	115/99	45/39	4	Diazo UV polymer
140/355-31 Y PW	4AK000000031003	140	355	31	1:1	158/142	62/56	7	Diazo UV polymer
140/355-31 Y PW	4AK000000031002	140	355	31	1:1	158/142	62/56	4	Diazo UV polymer
140/355-31 Y PW	4AK000000031015	140	355	31	1:1	115/99	45/39	4	Diazo UV polymer
140/355-34 Y PW	4AK000000031004	140	355	34	1:1	158/142	62/56	4	Diazo UV polymer
120/305-31 Y PW	4AK000000031013	120	305	31	1:1	158/142	62/56	5	Diazo UV polymer
120/305-34 Y PW	4AK000000031001	120	305	34	1:1	158/142	62/56	8	Diazo UV polymer
120/305-34 Y PW	4AK000000031021	120	305	34	1:1	134/118	53/47	8	Diazo UV polymer
120/305-34 Y PW	4AK000000031000	120	305	34	1:1	158/142	62/56	5	Diazo UV polymer
120/305-34 Y PW	4AK000000031014	120	305	34	1:1	115/99	45/39	5	Diazo UV polymer

The physical properties of SEFAR® PCF correspond to those of SEFAR® PET 1500.

SEFAR® PCF CD (Compact disc/optical disc)

This product is available customized on request.

SEFAR[®] **PCF PC** (Partially coated)

This product is available customized on request.

Roll lengths

Identification of sales roll	Roll length including tolerance				
Invoiced length	30 m +/-20 m				
Gross Length	30 m +40/-20 m				



SEFAR

Definitions

165/420-27 Y PW 165/**420**-27 Y PW 165/420-**27** Y PW 165/420-27 **Y** PW

Mesh number

 Mesh count "/cm
 165/420-27 Y PW

 Mesh count "/inch
 165/420-27 Y PW

 Thread-Ø d_{nom}
 165/420-27 Y PW

 Mesh color
 165/420-27 Y PW

 Type of weave
 165/420-27 Y PW

 (white = W, yellow = Y)
 Y



Mesh count n [ⁿ/_{cm}]

The mesh count **n** stands for the number of threads per cm or inch. The tolerance is the defined range of the statistically ascertained mean values of mesh counts.



Thread diameter nominal d_{nom} [µm] The diameter d_{nom} is measured on the thread before weaving.



Weave The type of weave is either PW (plain weave 1:1) or TW (twill weave 2:1, 2:2)



Mesh opening w [μm] The mesh opening w is the distance between two adjacent warp or weft threads.



Mesh thickness D [μ m] The mesh thickness D is measured according to ISO 5084. The tolerance is the defined range of the statistically ascertained mean values of mesh thickness.

Emulsion over mesh eom [µm]



Percentage of open area α_0 [%] The percentage of open area α_0 is the sum of all mesh opening areas expressed as a percentage of the total screen area. It is calculated from the mean value of mesh openings and the actual diameter of the threads.



Theoretical ink volume V_{th} [cm³/m²] The theoretical ink volume V_{th} is calculated from the mesh thickness **D** and the percentage of open area α_0 .



Open only in yellow light conditions!

Pre-coated mesh must be stored and processed under yellow light conditions.

The abrevations correspond with DIN Norm 16 611. All values correspond to unstretched mesh.

Note

The product data stated here and our advice on application technology, in verbal and written form and on the basis of tests and experiments, are provided to the best of our knowledge and belief; however, this information must be regarded as non-binding. It is based on our current knowledge and experience, and on standardized process and test conditions as per DIN standards 16610 / 16611 / 53804 and ISO 13934-1 / 5084. As many variations may occur due to each specific application, we are unable to provide an overall assessment regarding the range of fluctuations for processes and follow-up processes (i.e. parameters, interactions with materials and machines used, and chemical reactions). For this reason, the parameters we recommend should be understood merely as values for guidance purposes. All the illustrations, descriptions, data, diagrams and tables, etc., shown here may change without prior notice, and they do not represent the contractually agreed characteristics of the product. It is impossible in this regard.

Our products are sold and distributed in accordance with the latest version of our General Terms and Conditions of Sale and Delivery.



Sefar AG

Hinterbissaustrasse 12 CH-9410 Heiden Phone +41 71 898 57 00 Fax +41 71 898 57 21 printing@sefar.com www.sefar.com