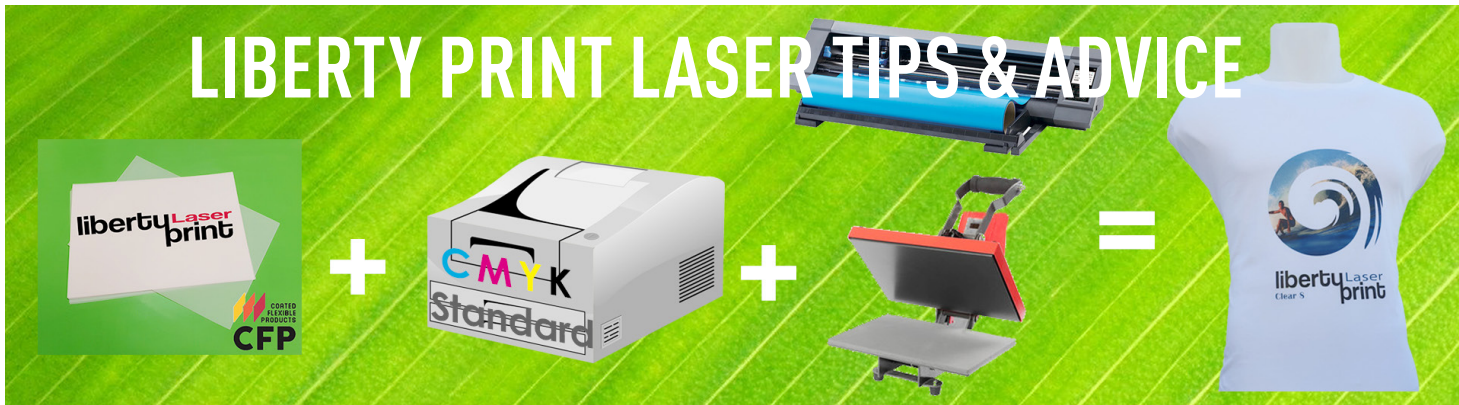


LIBERTY PRINT LASER TIPS & ADVICE



STEP 1 : PRINTING

- Always use the **manual bypass**
- Generally for all products expect Laser Clear Stretch S, use the following parameters (availability of those parameters depend on the printer) : **Heavy/Thick paper** (3 to 4/ around 200g), heavy gloss, glossy paper, user type transparent, foil
- For **Laser Clear Stretch S**, as the film is very stretch and thin, it is sensitive to heat so the type of paper setting is lower : **Glossy 100/120 gr**, Heavy Paper 1 is enough
- From time to time, we advise you to launch printing with normal papers and no image. It enables to clean the toner from any residual inks
- We also recommend to always use the **original toner** brand and no generic toner ink

PRINTERS USED BY CUSTOMERS (NON-EXHAUSTIVE LIST)

| BRAND | MODEL |
|----------|----------------------|
| HP | HP M552 PCL6 |
| HP | HP 500 M570 color |
| HP | HP 3800 |
| HP | Pro MFP M277DW |
| HP | 452 DW |
| OKI | C823 |
| OKI | C834 |
| OKI (WT) | C8432 |
| OKI | C612 |
| XEROX | 6280 Color Laser |
| Kyocera | CS 255ci KX |
| CANON | i-SENSYS-MF643CDW |
| XEROX | C60 |
| BROTHER | HL-L3230CDW |
| RICOH | ALL IMC 2000 to 5500 |
| RICOH | MP C306 |
| RICOH | P C300W |
| RICOH | P C301W |

STEP 2 : CUTTING

- For Laser Clear A and sometimes Laser Clear Stretch S, add a white paper sheet between cutting mat and print film in order to optimise the cutting crop marks spotting or use a white cutting mat.
- Set up the blade to cut only the print film and not the polyester carrier - for example on cameo 4, use the setting of blade strength to 6.

STEP 3 : PRESSING

- Always protect with baking paper before pressing
- Laser Clear A & S need to be pressed with a Heat Press set up at a **high pressure**- Increase temperature if needed
- Clear Stretch S (10 sec x 2 only), Dark A and P can be pressed with an **iron**, always protected with baking paper
- For Dark A & P, use Application Tape UNITAPE 502 as the other A/T are not compatible with Liberty, decrease temperature and time if needed as UNITAPE 502 is heat sensitive



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