

# Atmospheric Pressure Plasma Nano-Coated plastic films for high quality printing



## TAILORED SURFACES

- Excellent Wetting
- Polar Function Selection
- Roughness Control

## ENVIRONMENTALLY RESPONSIBLE TECHNOLOGY

- Non-polluting Processes
- Sustainable Materials
- No Solvents, No Waste, No Heat
- Very Low Carbon Footprint

## LEGEND

<sup>1</sup> N, O, Si - based chemical functions

<sup>2</sup> Surface Energy

<sup>3</sup> Atmospheric Pressure – Plasma Enhanced Chemical Vapor Deposition

NORCOP has developed a wide range of transparent Atmospheric Pressure Plasma-Induced Nano-Coated substrates dedicated to the Printing and Graphic Arts Industries and which are able to push forward your printing performances.

Our nano-coatings are chemically bonded to the surface of the substrate and confer to it Surface Energies varying from 20 to 60 dyne/cm that can be tailored to your specific ink's Surface Tension whether heat or UV cured. Perfect ink spreading is coupled with enhanced adhesion<sup>1</sup> to give reliable and reproducible results which exceed by far performances of corona treatment followed by primer application combinations.

## SPECIFICATIONS

- Compatible Substrates: BOPET, BOPP, CPP, LDPE, HDPE, ...
- Substrate Thickness Range : 12 - 250µm
- SE<sup>2</sup> Range : 20-60 dyne/cm
- Compatible Formats : Rolls up to 2000mm width or sheets (dimensions upon request)
- Printing Method Compatibility : Gravure, Flexographic, Offset, Screen
- Ink Compatibility : Organic solvent based, water-borne and solvent-less (UV curable) inks
- AP-PECVD<sup>3</sup> Processing Speed : 20 – 70m/min
- Extended shelf-life (6-24 months, depending on coating chemistry)

## Surface customization offering high quality printing and unique environmental benefits

At NORCOP we have the technology and the know-how to customize the Surface Energy of your preferred plastic film to:

- Make it compatible with the Surface Tension of your inks of choice
- Allow chemical bonding with the resins of the ink formulations. (Fig 1)

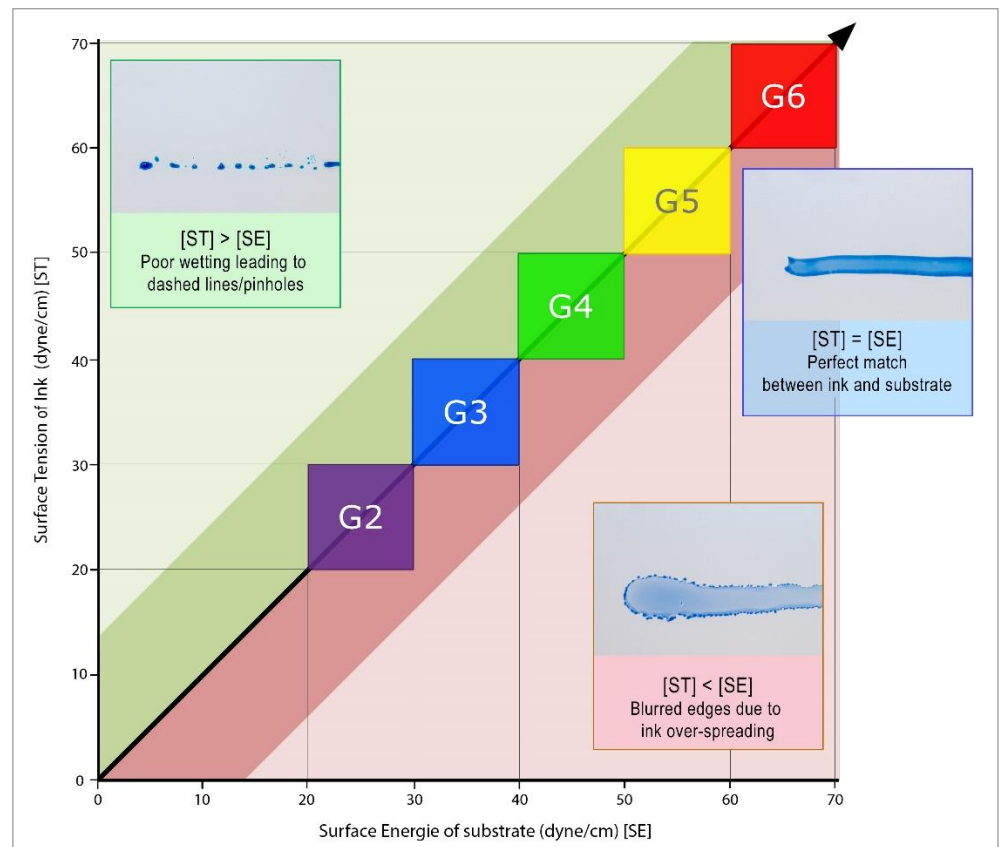
This allows for primer-less printing while keeping the mechanical and optical properties of your substrate unchanged.

**Table 1:** Table of surface energy ranges achievable by NORCOP's AP-PECVD nano-coating technology of plastic films.

Nano-Coating Series		Surface Energy Range (dyne/cm)*
G2	Very Low	20-30
G3	Low	30-40
G4	Medium	40-50
G5	High	50-60
G6	Ultra High	60-70**

\* based on contact angle measurements \*\* wet coating

**Figure 1 :** Graph showing the 'Perfect Fit' between ink Surface Tension and substrate Surface Energy achieved by NORCOP's surface customization using our proprietary AP-PECVD technology.



For more information on any of our products or services please visit our website at: [www.norcop.eu](http://www.norcop.eu)