

## APPLICATION INSTRUCTIONS

# SubliFlock

Printable polyester flock film with a beautiful 3D effect, which can also be printed directly.

### FEATURES:



**Microfiber-  
polyester  
flock**



**600µ**



**Cotton, polyester,  
blended fabrics..**  
Less suitable for nylon  
and other coated textiles.



**Sublimation**

### SUBLIMATION CONDITIONS:



**190 - 210 °C**



**40 - 30 s**



**low**

### CUTTING CONDITIONS:



**Blade  
30 - 45°**



**low/  
medium**



**30 - 40 cm/s**

### TRANSFER CONDITIONS:



**160 - 170 °C**



**17 - 15 s**



**low/  
medium**



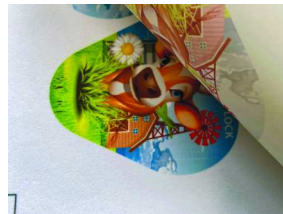
**warm peel**



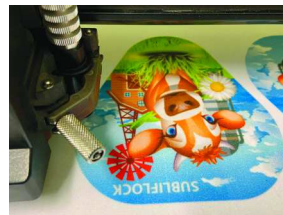
**60 °C**



1. Print mirrored on suitable sublimation paper (with registration marks)



2. Transfer the sublimation pigments



3. Cut contour



4. Weed design



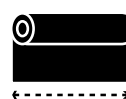
5. Transfer, remove tape, done !

Recommended transfer tape: FlockTape

Connected designs can also be transferred without tape.

Direct printing on SubliFlock is possible, but wash before first use.

### ► PACKAGING



50 cm



25 m & 10 m



50 sheets

A3 & A4

Store in a cool and dry place; protect against the influence of light when stored. We recommend not to exceed a storage period of 36 months. The technical specifications rest on extensive tests and technical research. Due to the variety of possible influences during refinement, and use, the specifications should be viewed as reference values. We recommend a suitability test on the original material. A legally binding warranty of specific characteristics cannot be derived from our specifications.