



# UNLIMITED CREATION

## APPLICATION INSTRUCTIONS

# FlexCut X4

FlexCut X4 - the Swiss army knife of heat transfer films!

Very fast weeding, 4s transfer time, suitable for many textiles where standard flex doesn't work and even with a slight migration barrier.

### FEATURES:



**PU  
water-  
based**



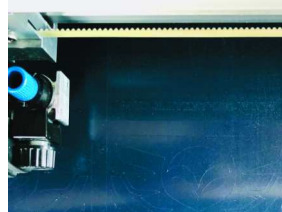
**60µ**



**Cotton, polyester,  
blended fabrics..**  
Also suitable for many  
water repellent coated textiles.



**60°C**



**1.** Cut mirrored

### CUTTING CONDITIONS:



**Blade  
30 - 45°**



**low/  
medium**



**30 - 40 cm/s**



**2.** Weed design

### TRANSFER CONDITIONS:



**165°C  
130°C**



**4 s  
20 s**



**medium/  
high**



**Hot peel**



**3.** Transfer design

### ► PACKAGING



50 cm

25 m

50 cm

10 m

50 cm

5 m



**4.** Remove liner, done !



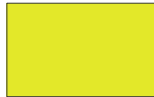














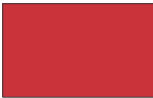
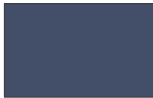
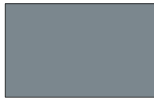





Store in a cool and dry place; protect against the influence of light when stored. We recommend not to exceed a storage period of 12 months. The technical specifications rest on extensive tests and technical research. Due to the variety of possible influences during refinement, and use, the specifications should be viewed as reference values. We recommend a suitability test on the original material. A legally binding warranty of specific characteristics cannot be derived from our specifications.

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## AVAILABLE COLORS

# FlexCut X4

	<b>WHITE 01</b> P 012 C		<b>SKY BLUE 17</b> P 418 C		<b>TURQUOISE 34</b> P 3125 C		<b>NEON YELLOW 39</b> P 809 C
	<b>LEMON YELLOW 05</b> P 012 C		<b>ATOLL BLUE 18</b> P 299 C		<b>VIBRANT GREEN 35</b> P 375 C		<b>NEON ORANGE 40</b> P 811 C
	<b>SUNNY YELLOW 06</b> P 116 C		<b>PACIFIC BLUE 19</b> P 647 C		<b>APPLE GREEN 24</b> P 376 C		<b>NEON PINK 41</b> P 812 C
	<b>ORANGE 07</b> P 021 C		<b>REFLEX BLUE 20</b> P 072 C		<b>GREEN 25</b> P 341 C		<b>NEON GREEN 42</b> P 802 C
	<b>PASSION RED 33</b> P 185 C		<b>ROYAL BLUE 21</b> P 280 C		<b>COOL GREY 14</b> P COOL GRAY 8 C		<b>SILVER METALLIC 31</b> P 877 C
	<b>ELECTRIC RED 12</b> P 1797 C		<b>NAVY BLUE 22</b> P 289 C		<b>GREY 15</b> P 430 C		<b>GOLD METALLIC 32</b> P 871 C
	<b>RED 10</b> P 1945 C				<b>DARK GREY 16</b> P COOL GRAY 11 C		
	<b>FUCHSIA 09</b> P 205 C				<b>BLACK 02</b> P PROCESS BLACK C		

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