

**ALFALAS®**

**MOF SERIES**



**LASER SYSTEMS PROMOTION & DESIGN**

ORIGINAL

**TAMPOPRINT®**

Tampon printing machines  
ALFALAS® Laser Systems  
Automations

# MOF-PROMO Plastic closures

■ Patented process for promotions in the beverage industry



Fig.: "MOF-Promo" with open cover      Fig.: Marking area      Fig.: Separation

Patented process for the precise and fast laser marking of the inside and outside surface of all kinds of closures for the beverage industry, e.g. laser marking for promotions. Tamper-proof production of large quantities. Output capacity of up to 2.200 laser marked closures in the minute. Fully automatic feeding and discharge of the closures. Marking amount as well as the form of the closures are important factors for the throughput quantity. In individual cases it will be necessary to test the material properties. Thanks to its compact design the "MOF-Promo" can be integrated into existing production lines for all kinds of bottle closures.

### Options:

- Feeding for bottle closures
- Monitoring function with camera system
- Manual z axis
- External cooling unit



Technical data:	
Article number	02 99 50
Material	plastic closures
Laser type	SK 96
Wavelength	nm 1.064
Output power	W 90
Parts diameter	Ø mm up to 45
Marking area	Ø mm up to 30
Output capacity	parts/min. up to 2.200
Connected voltage	3/N/PE, 400 V
Connected load	kW 7
Width	mm 2.010 (*2.600)
Height	mm 1.580
Depth	mm 835
Weight	approx. kg 800
Software	TP_mix
Laser class (acc. to DIN EN 60825.1)	1
External connection for suction unit	yes

\*Incl. swivel arm

# MOF-PROMO Crown corks

■ Fully automatic line for the marking of crown corks

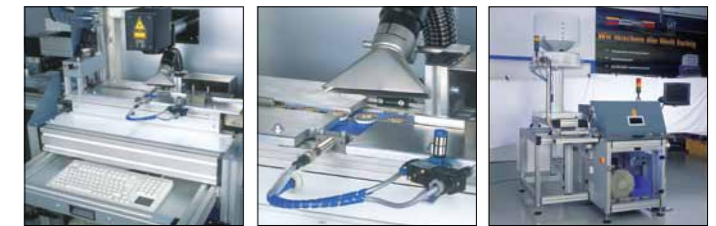


Fig.: Working area      Fig.: Detail Working area      Fig.: Total view

Technical data:	
Article number	02 99 50
Material	crown corks
Laser type	SK 96
Wavelength	nm 1.064
Output power	W 90
Parts diameter	Ø mm 32
Marking area	Ø mm up to 19
Output capacity	parts/min. up to 1.800
Connected voltage	3/N/PE, 400 V
Connected load	kW 7
Width	mm 2.010 (*2.600)
Height	mm 2.765
Depth	mm 1.600
Weight	approx. kg 1.200
Software	TP_mix
Laser class (acc. to DIN EN 60825.1)	1
External connection for suction unit	yes

\*Incl. swivel arm

The fully automatic line for laser marking of crown corks is characterised by its compact design and the possibility for integration into existing production lines.

The Software TP\_mix which was specifically developed for this application case allows the marking of all current variants. From simple logos to the marking with codes.

TP\_mix Software, a development of TAMPOPRINT® AG. Allowing all processes incl. necessary safety (passwords, logging, etc.) .

### Options:

- Feeding for crown corks
- External cooling unit

# MOF-CIRCUM LongCaps

Fully automatic line for the marking / decorating of LongCaps



# MOF-MULTI

Laser automation for the precise and fast decoration of both the inside and outside of components



Fig.: Marking area Fig.: Detail Marking area Fig.: Separation

The fully automatic line for laser marking / decorating of rotary symmetrical parts (e.g. LongCaps). The transport takes place by means of a segment band with expanding mandrel. The distortion-free marking of the circumference without any stops takes place "On-The-Fly".

## Technical data:

Article number	41 99 99
Material	plastic LongCaps
Laser type	SK 96
Wavelength	nm 1.064
Output power	W 90
Parts diameter	Ø mm 34
Marking area	Ø mm 360°
Output capacity	parts/h up to 20.000
Connected voltage	3/N/PE, 400 V
Connected load	kW 10
Feeding	yes
Width (incl. feeding)	mm 6.200
Height (incl. feeding)	mm 2.450
Depth (incl. feeding)	mm 1.800
Weight	approx. kg 1.800
Software	TP_mix
Laser class (acc. to DIN EN 60825.1)	1
External connection for suction unit	yes

## Options:

- External cooling unit

## Technical data:

Application area	colour removal engraving colour change
Laser type	SK parts and material related
Wavelength	nm parts and material related
Output power	W parts and material related
Parts diameter	Ø mm 22
Marking area	Ø mm up to 30
Output capacity	parts/h up to 2.000
Connected voltage	3/N/PE, 400 V
Connected load	kW 4
Feeding	customer request
Width (incl. feeding)	mm 1.500
Height (incl. feeding)	mm 2.000
Depth (incl. feeding)	mm 2.100
Weight	approx. kg 650
Software	TP_alfa®
Laser class (acc. to DIN EN 60825.1)	1
External connection for suction unit	yes

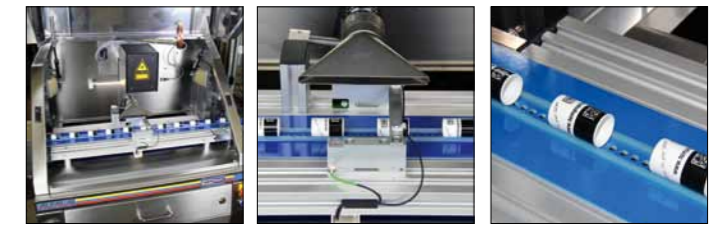


Fig.: Front view Marking area Fig.: Detail Marking area Fig.: Laser marked sample parts

Process for the precise and fast decoration of both the inside and outside of components of any kind, e.g. variable product related marking. Tamper-proof and faultless production of large quantities. Thanks to its compact design the "MOF-MULTI" can be integrated without any difficulty into existing production lines for different components (e.g. plastic bottle caps, crown corks, tubes, packagings).

## Options:

- Parts feeding
- Monitoring function with camera system
- Manual height adjustment
- Conveyor extension
- Combination with software "iTAMPOPRINT"

# External cooling units



Fig.: External cooling unit  
Art. No. 41 02 93



Fig.: External cooling unit  
Art. No. 41 00 53

## Technical data:

Article number	41 02 93	
Allowable variation voltage / frequency	400 V 3/N/PE/ 50 Hz	
Power input	max. kW	5,57
Nominal current	max. A	10,2
Cooling capacity	approx.	10,3
Operating limit values ambient temperature	°C	min. +15, max. +45
Operating limit values from water temperature	°C	min. +8, max. +25
Tank capacity	approx. litre	100
Noise level	max. dB(A)	58
Width	approx. mm	735
Height	approx. mm	1.500
Depth	approx. mm	926
Weight (empty)	approx. kg	190

## Technical data:

Article number	41 00 53	
Allowable variation voltage / frequency	230 V 1/N/PE/ 50 Hz	
Power input	max. kW	3,68 (50 Hz) 3,74 (60 Hz)
Nominal current	max. A	18 (50 Hz) 14,1 (60 Hz)
Cooling capacity	approx.	7,4
Operating limit values ambient temperature	°C	min. +15, max. +45
Operating limit values from water temperature	°C	min. +8, max. +25
Tank capacity	approx. litre	40
Noise level	approx. dB(A)	52
Width	approx. mm	570
Height	approx. mm	1.146
Depth	approx. mm	740
Weight (empty)	approx. kg	140

# References



*Customers rely on TAMPOPRINT®*



Fig.: Assembly hall ALFALAS® laser systems

## 50th „MOF-Promo“ was produced in 2008



Fig.: Final assembly of the "MOF-Promo"

*Headquarters*



**TAMPOPRINT® Special machine construction since 1978**



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